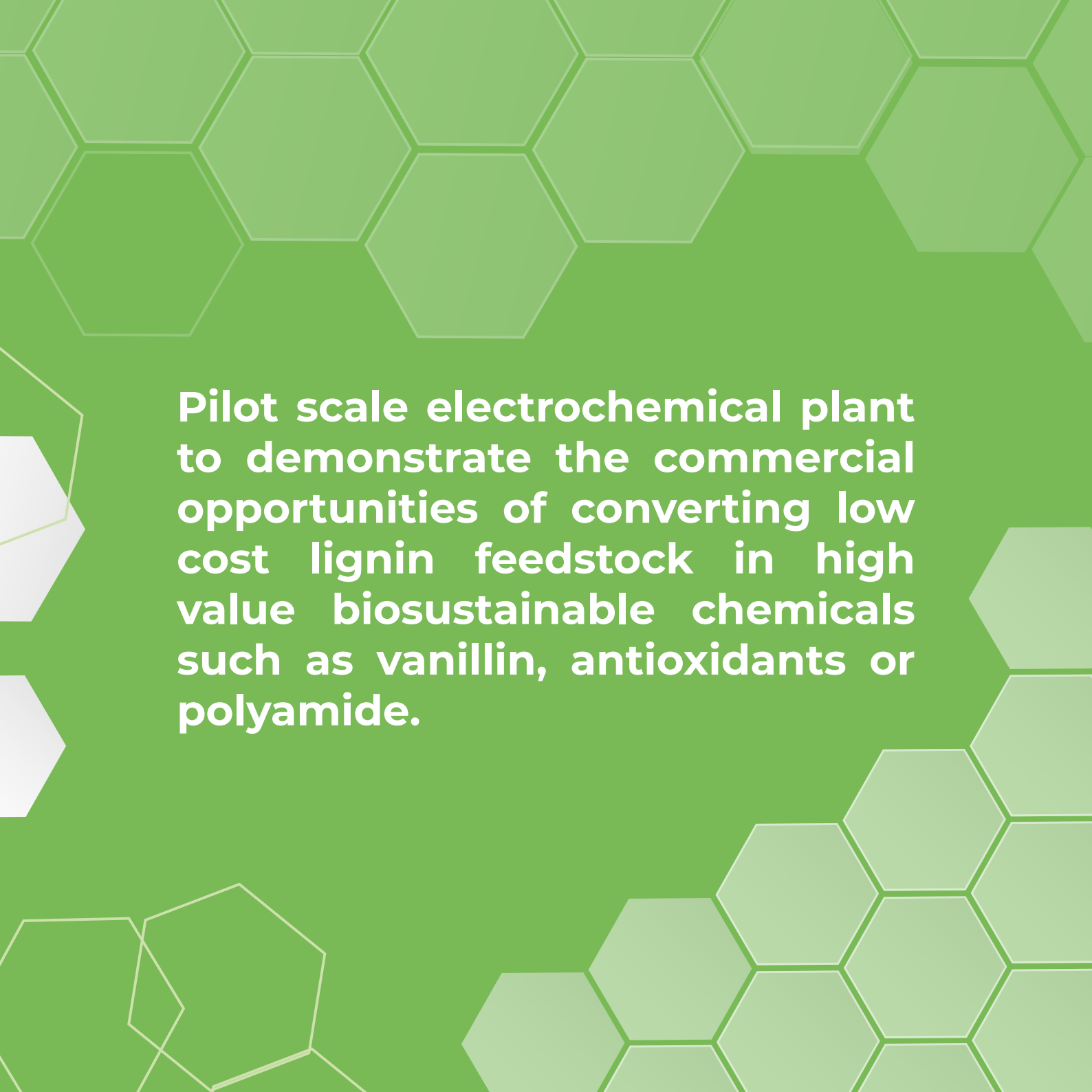




# Liberate

The potential of the lignin feedstock

[www.liberate-project.eu](http://www.liberate-project.eu)  
[info@liberate-project.eu](mailto:info@liberate-project.eu)

The background is a solid green color with a pattern of white-outlined hexagons. Some hexagons are filled with a lighter shade of green, while others are just outlines. The pattern is arranged in a staggered grid.

**Pilot scale electrochemical plant to demonstrate the commercial opportunities of converting low cost lignin feedstock in high value biosustainable chemicals such as vanillin, antioxidants or polyamide.**


# LIGNIN



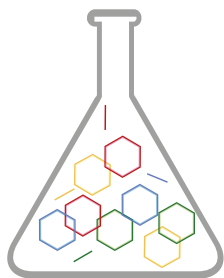
# CHEMICALS

Vanillin 

Antioxidants 

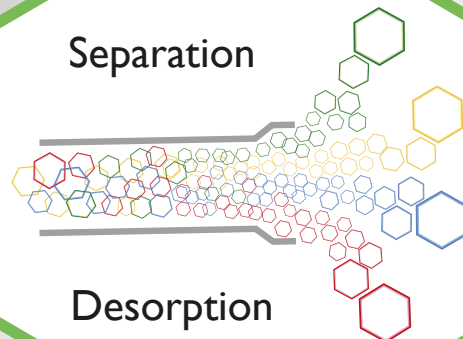
Phenol formaldehyde adhesives 

Polyamide 



Decomposition  
of raw material

Separation



Desorption

**FLOW  
ELECTROCHEMICAL  
REACTOR**

**FLOW  
SEPARATION**

# VALUE CHAIN



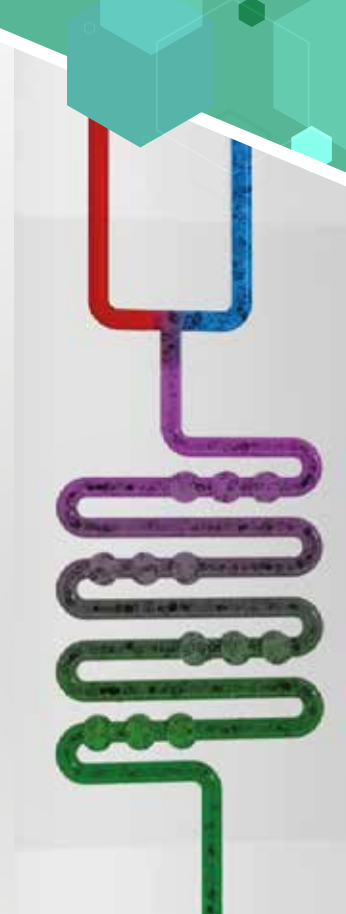
Starting material

Kraft Lignin  
Organosolv Lignin  
Cyclohexanol



Electrochemical process

Reaction  
Electrodes  
Reactors  
RES fluctuation



Flow system

Electrochemical  
Downstream



## System demonstrator

Design  
Construction



## Validation

Energetic  
Business  
LCA



## Market

Antioxidant  
Phenolformaldehyde  
Caprolactones  
Aromatic aldehydes  
Polyamide  
Polyester

# OBJECTIVES

01

Electrochemical depolymerisation of kraft lignin to synthesise vanillin with a 7% yield.

02

Electrochemical depolymerisation of organosolv lignin to synthesise mixed phenolic derivate oligomers with a yield of > 35%

03

Electrochemical oxidation of biosustainable cyclohexanol to synthesise propyladipic acid with a yield of up to 80%

04

A biorefinery process:

- Capable of accommodating renewable energy fluctuations without loss in efficiency
- Exhibits a 95% improvement in the energy efficiency of the process and 350% improvement in resource efficiency
- Produce 29 times less CO<sub>2</sub> than the conventional petrochemical alternatives

# PARTNERS





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